

ASTORINO

Vacuum Gripper Operation Manual



Introduction

This manual describes the vacuum gripper for the "Kawasaki Robotics Astorino" educational robot.

ASTORINO is an educational robot that has been specially developed for training establishments and institutions. Pupils and students can use ASTORINO to learn the automation and robotization of industrial processes in practice.

If you have any further questions, please contact local Kawasaki Support.

-
1. The "astorino" software included with the ASTORINO is licensed for use with this robot only and may not be used, copied or distributed in any other environment.
 2. Kawasaki shall not be liable for any accidents, damages, and/or problems caused by improper use of the ASTORINO robot.
 3. Kawasaki reserves the right to change, revise, or update this manual without prior notice.
 4. This manual may not be reprinted or copied in whole or in part without prior written permission from Kawasaki.
 5. Keep this manual in a safe place and within easy reach so that it can be used at any time. If the manual is lost or seriously damaged, contact Kawasaki.

Copyright © 2024 by KAWASAKI Robotics GmbH.

All rights reserved.

Symbols

Items that require special attention in this manual are marked with the following symbols.

Ensure proper operation of the robot and prevent injury or property damage by following the safety instructions in the boxes with these symbols.



WARNING

Failure to observe the specified contents could possibly result in injury or, in the worst case, death.

[ATTENTION]

Identifies precautions regarding robot specifications, handling, teaching, operation,



WARNING

- 1. The accuracy and effectiveness of the diagrams, procedures and explanations in this manual cannot be confirmed with absolute certainty. Should any unexplained problems occur, contact Kawasaki Robotics GmbH at the above address.**
- 2. To ensure that all work is performed safely, read and understand this manual. In addition, refer to all applicable laws, regulations, and related materials, as well as the safety statements described in each chapter.**

Paraphrases

The following formatting rules are used in this manual:

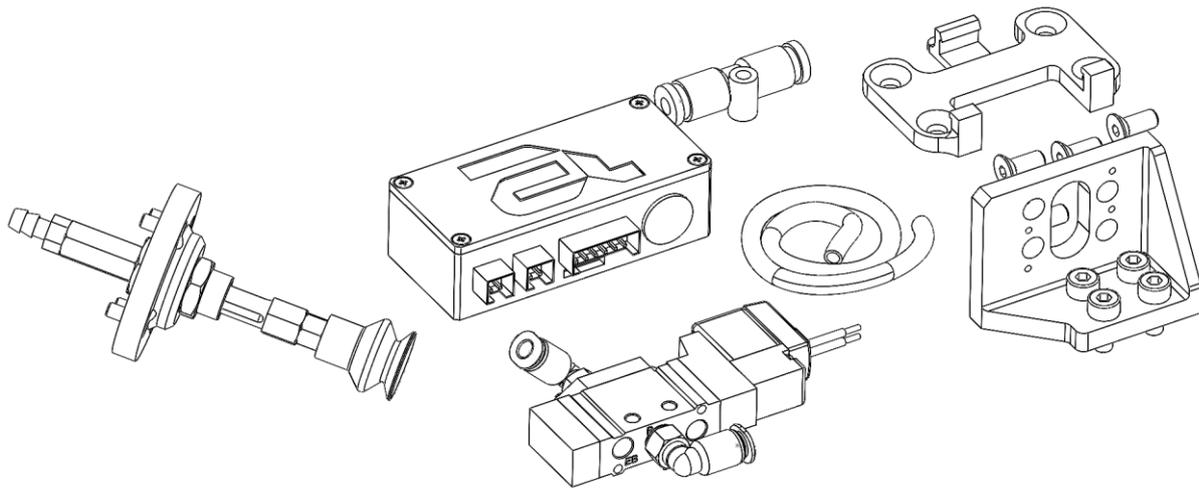
- For a particular keystroke, the respective key is enclosed in angle brackets, e.g. <F1> or <Enter>.
- For the button of a dialog box or the toolbar, the button name is enclosed in square brackets, e.g. [Ok] or [Reset].
- Selectable fields are marked with a square box . If selected a check mark is shown inside the symbol .

1 Technical specifications

Characteristics	Astorino Vacuum gripper	
Working environment	Temperature	0–40°C
	Humidity	35–80%
Max. suction rate	8 l/min	
Pressure optimal	4.5 Bar	
Max. hold force	5 N*	
Size	40x40x82mm	
Air consumption suction	13.5 l/min	
Compensation stroke	10 mm	
Non-rotating	Yes	
Weight	60 g	
Suction cup type	1.5 folds (stroke 7mm)	
Suction cup material	Natural Rubber NK/45 Shore A	
Material	Aluminium, PET-G, Steel	
Colour	Silver/Red/Black	

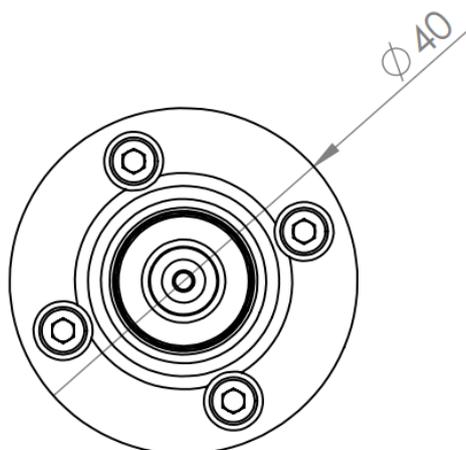
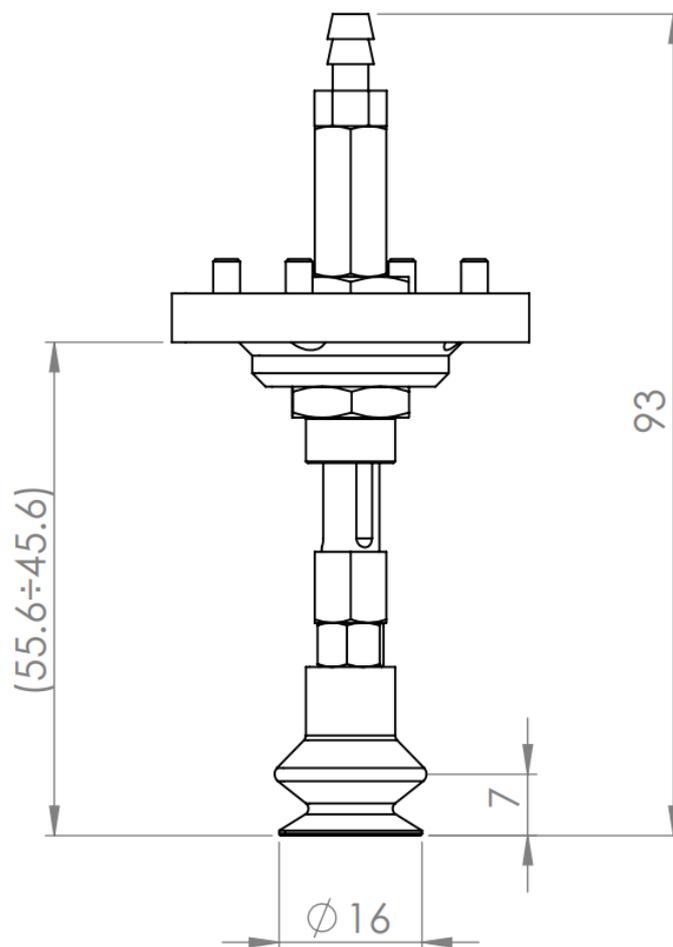
*dependant on a gripping surface

2 Pneumatic gripper package contents



Part	Qt
Valve 5/2	1
Connector box with holder	1
Valve holder	1
Gripper	1
Mounting hub	1
Pressure pipe 4mm	1
Screws	18

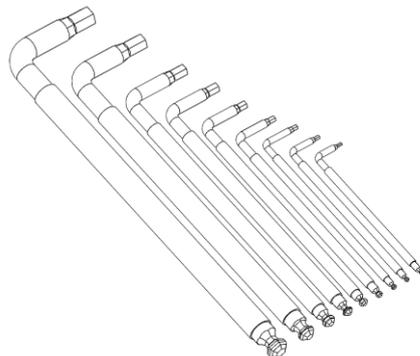
3 Dimensions



4 Installation

4.1 TOOLS REQUIRED

Allen wrenches



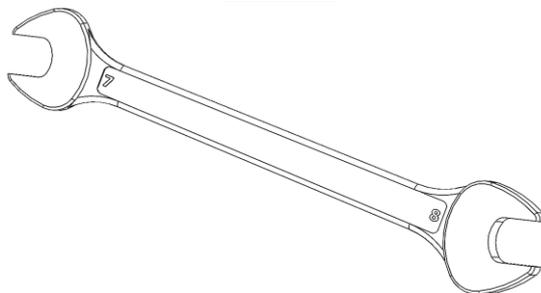
1,5 mm

2 mm

2,5 mm

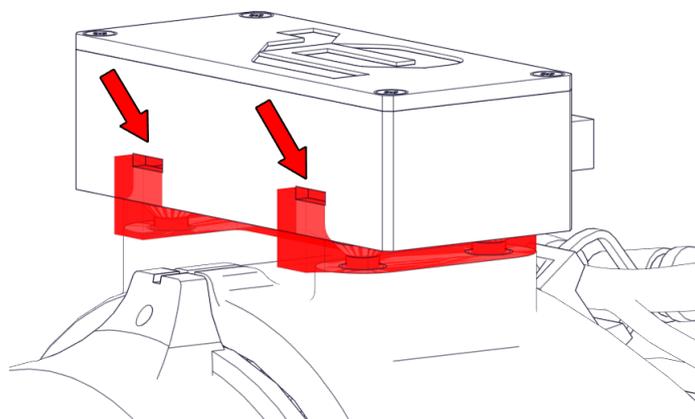
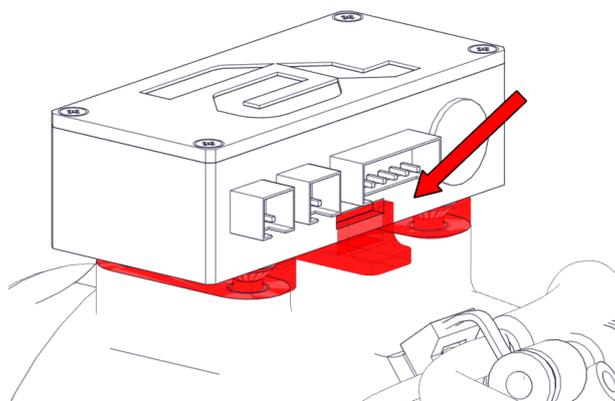
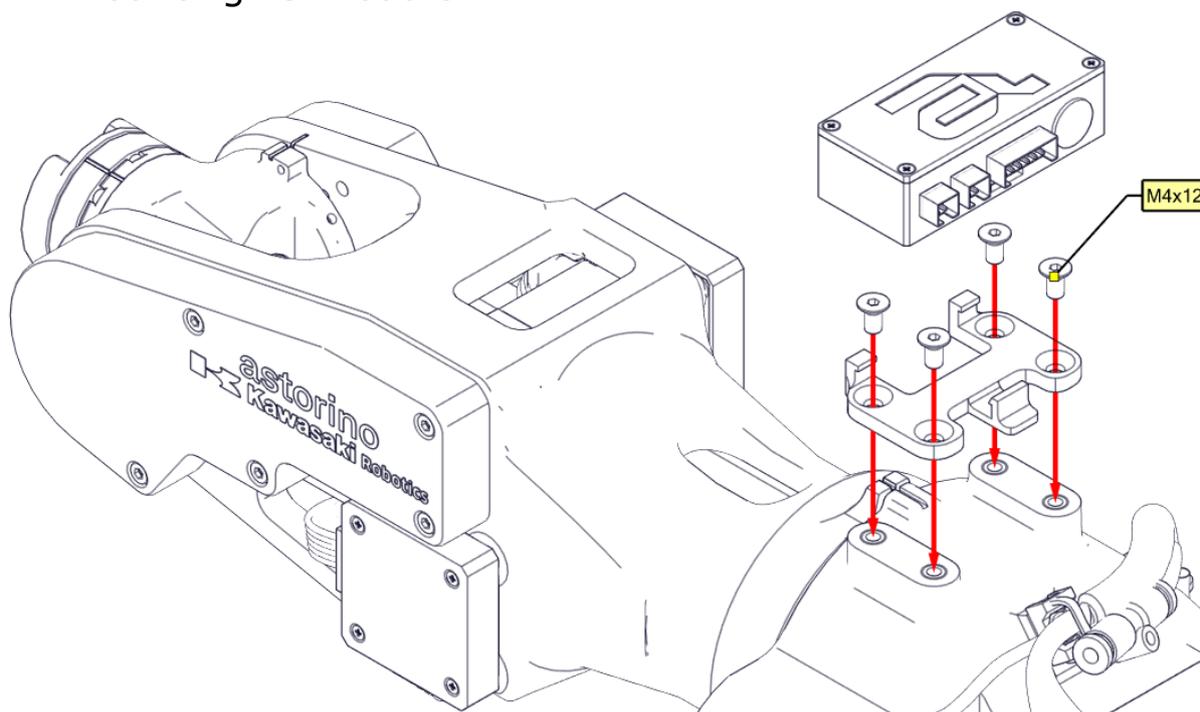
3 mm

Wrench

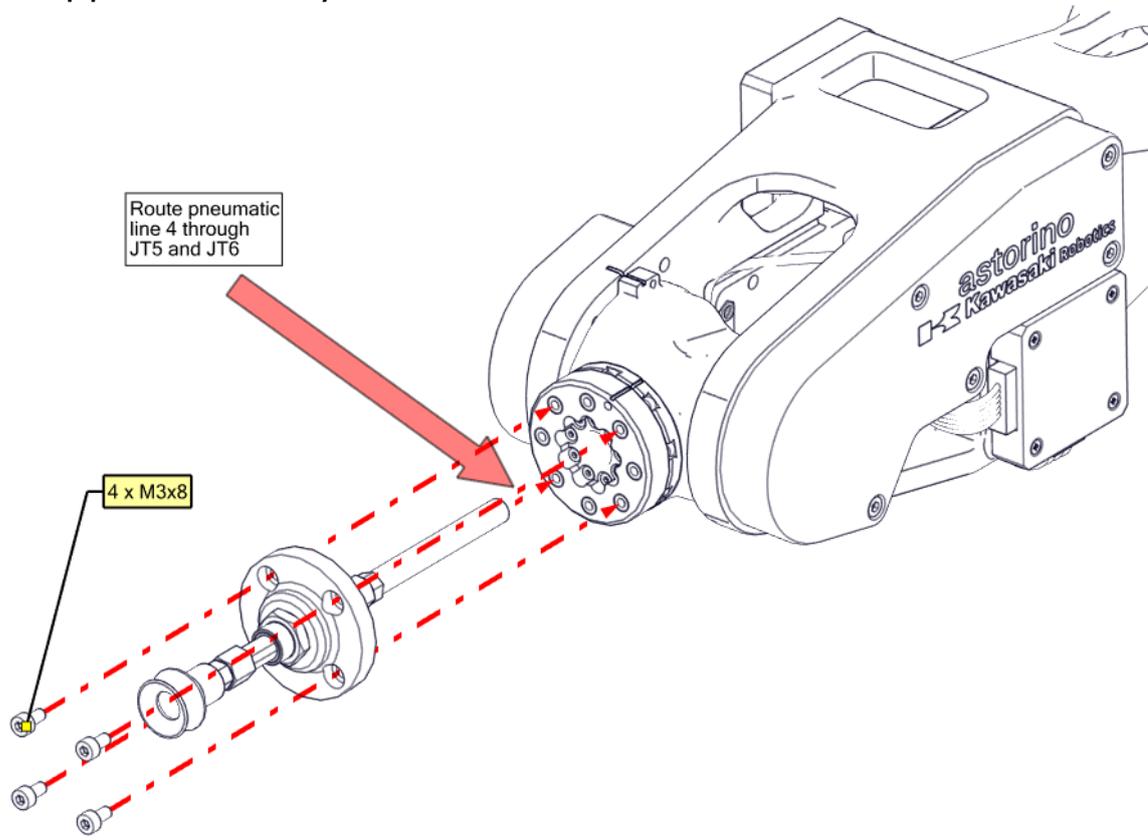


8 mm

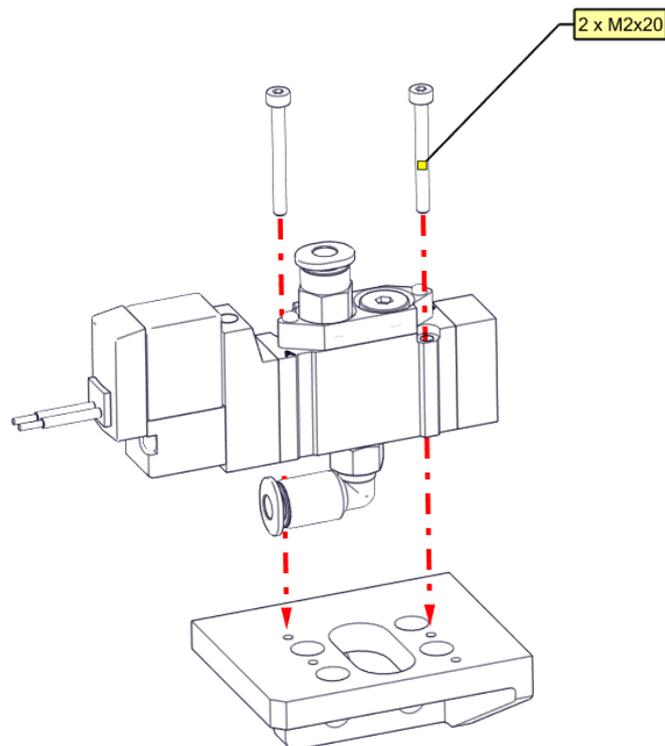
4.2 Mounting IO module



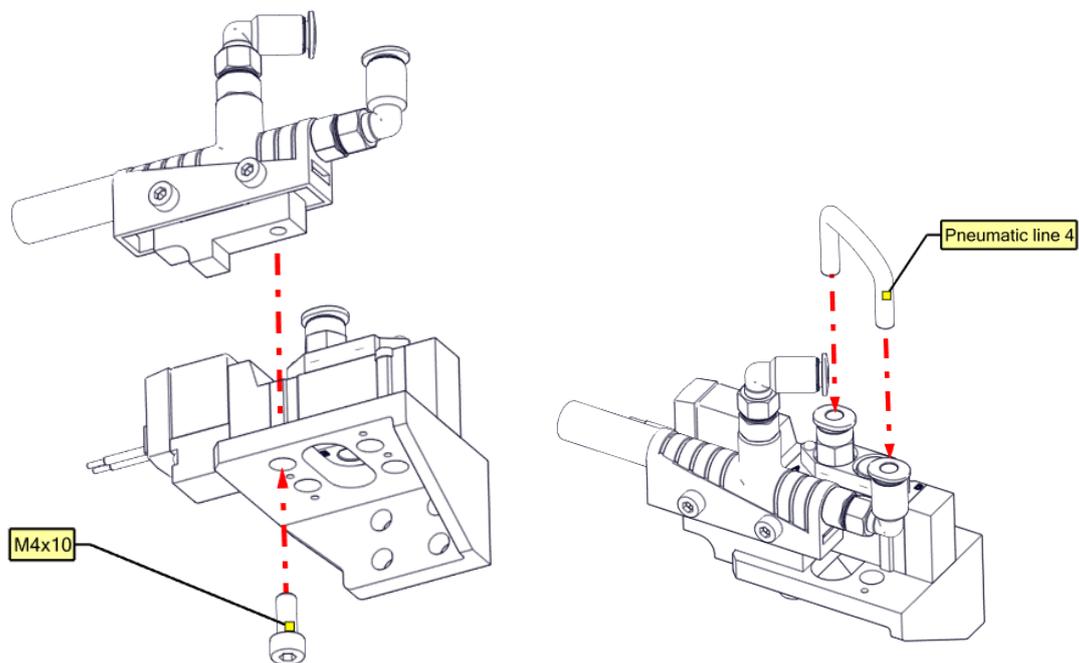
4.3 Gripper assembly



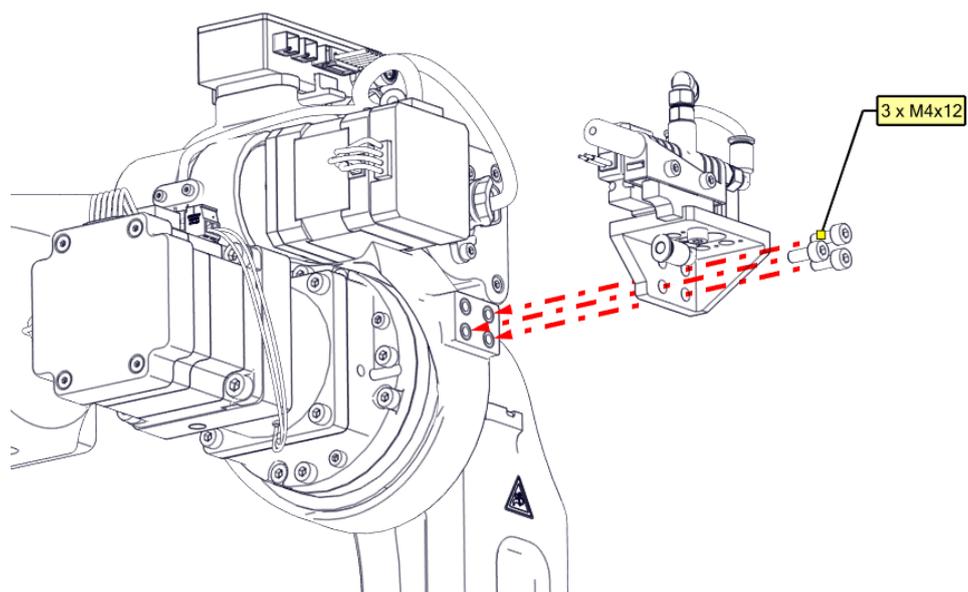
4.4 Valve preparation



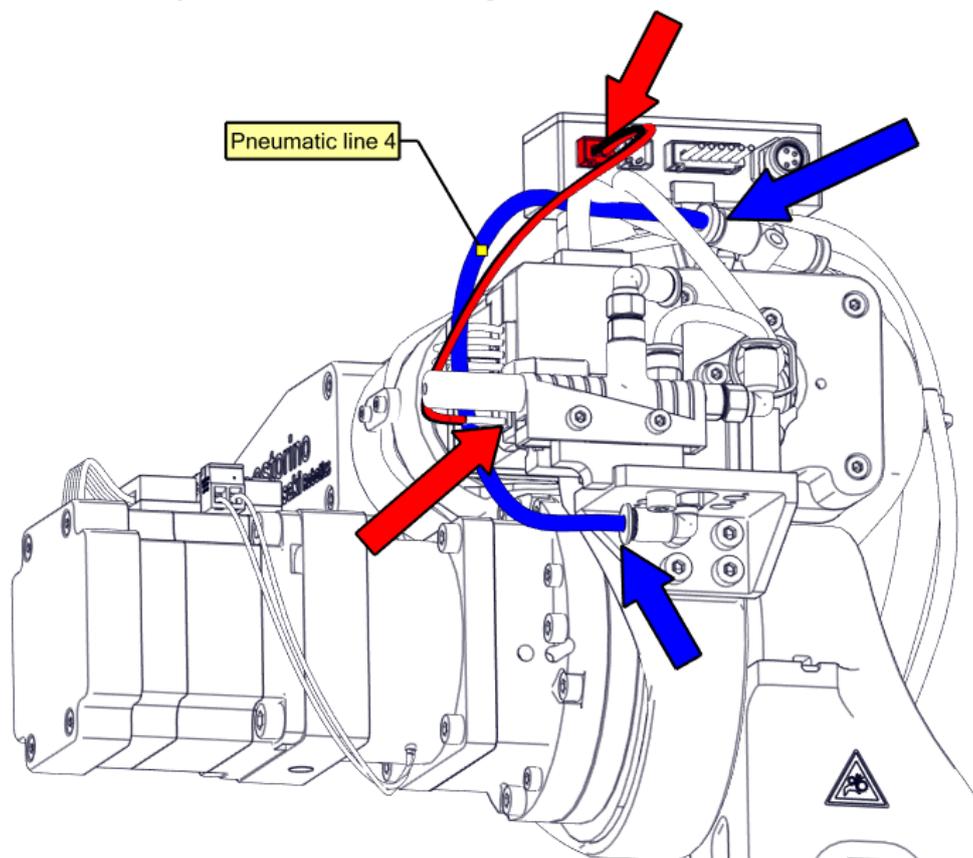
4.5 Ejector preparation



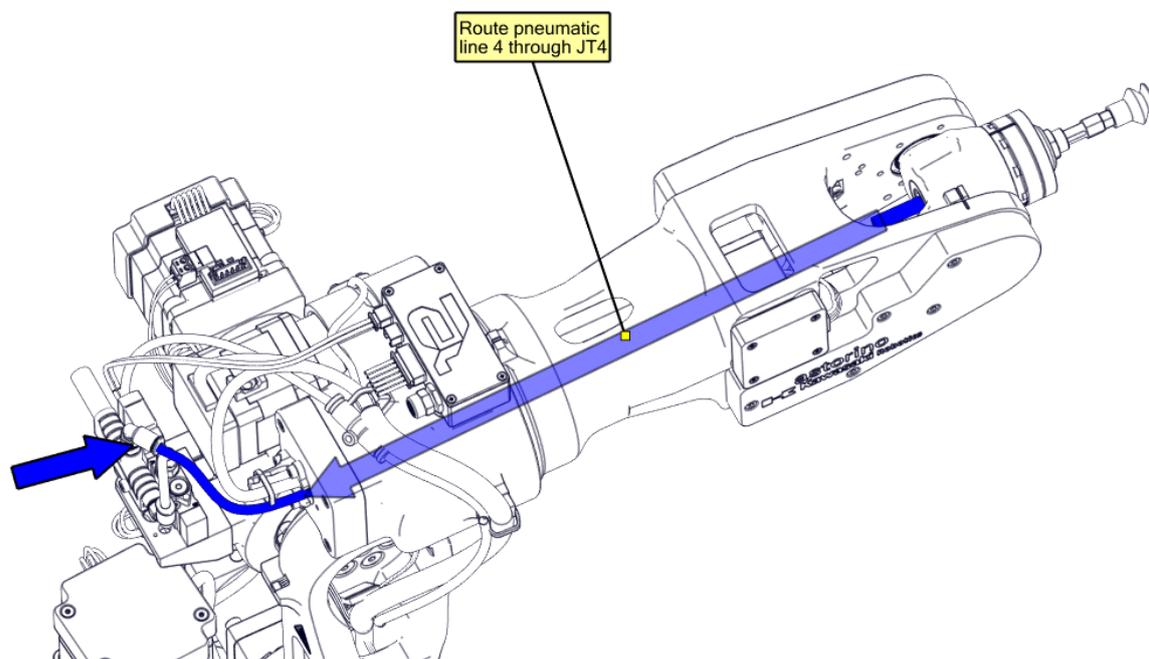
4.6 Valve and ejector installation



4.7 Valve and ejector connecting

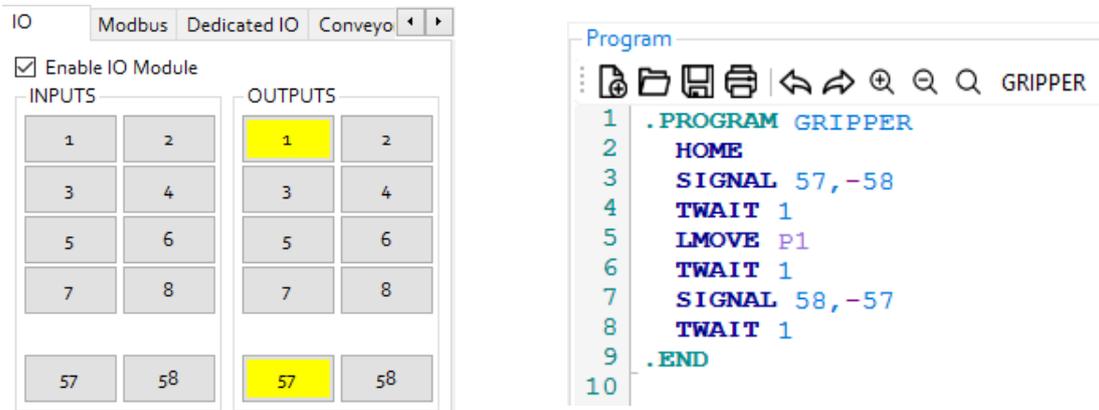


4.8 Connecting gripper



5 Controlling gripper via OUTPUTS

To control gripper use astorino software or Teach Pendant to turn ON or OFF OUTPUTS that are connected to the gripper, or use SIGNAL command in your program.



[ATTENTION]

B – version of the robot uses ARM IO for controlling grippers. Use 57 or 58 signal to switch gripper ON or OFF.



WARNING

When using standard compressor delivered with astorino do not turn the gripper ON for a long period of time. This might damage the compressor.

6 MANUFACTURER DATA

Kawasaki Robotics Astorino
Vacuum Gripper Operation Manual

2024-01: 1st. edition

Publication: ASTOR & KAWASAKI Robotics GmbH

Copyright © 2024 ASTOR & KAWASAKI Robotics GmbH.
All rights reserved.