



# Standard Specifications

F25 Controller

F35 Controller

F45 Controller

1st Edition : February-5, 2024

Kawasaki Heavy Industries, Ltd.  
Robot Business Division

Specification number : 90152-0104DEA

Materials and specifications are subject to change without notice.

## Controller specifications

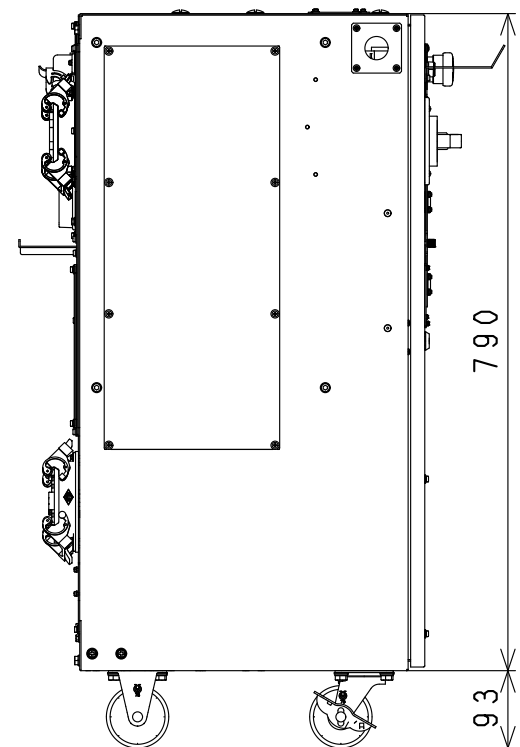
1. Model	F25	F35	F45
(Main available robot)	K series		
2. Dimensions	W560 × D415 × H790 mm		
3. Structure	Enclosed structure : Indirect cooling system, IP54 equivalent		
4. Controlled axes	Std. 7 (Max 9)		
5. Memory capacity	16MB		
6. I/O signals	External operation sig.	: Ext. Emergency Stop, Ext. HOLD signal etc.	
	General-purpose I/O sig.	: GPIO board (Input 32/Output 32)	
7. Cable length	Robot cable	: Inside of booth 3m (Opt. 3/5/7/10/15m)	
	(Max. Total 40m)	: Outside of booth 3m (Opt. 1/3/5/7/10/15/20/25/30m)	
	Teach pendant cable	: 10m (Opt. 3/5/7/10/15/20/25/30m)	
	(Max. Total 30m)	(Opt. Connector box harness 1/3/5/7/10/15/20/25m)	
8. Mass	70kg	95kg	100kg
9. Power requirement	F25	: AC200V - AC220V ±10%, 50/60Hz, 3 phases	
	F35	: AC440V - AC480V ±10%, 60Hz, 3 phases	
	F45	: AC380V - AC415V ±10%, 50/60Hz, 3 phases	
		Max. 10kVA	Max. 9.9kVA
10. Ground	PE, Leakage current: max. 100mA		
	Less than 10Ω (Dedicated for barrier) (for F25)		
11. Installation environment	Ambient temperature	: 0 - 45 °C	
	Relative humidity	: 35 - 85 % (non-condensation)	
12. Teach Pendant	Color LCD with touch panel Emergency Stop SW, Teach Lock SW and Enable SW English/Chinese/Japanese Selectable		
13. Operation panel	Emergency Stop SW, Teach/Repeat SW		
14. External interface	Ethernet (1000Baset-T/100BASE-TX/10Base-T) : 2ports (inside controller)		
	USB2.0	: 3ports (1port on panel, 2ports inside controller)	
	RS-232C	: 2ports (inside controller)	
15. Type of control	Teach mode	: Joint, Base, Tool, Fixed Tool (option) operation mode	
	Repeat mode	: Joint, Linear, Circular (option) interpolation mode	
16. Teaching method	Easy operation teaching or AS language programming		
17. Color	Munsell: 10GY9/1 equivalent		
18. Safety Circuit	Category: 4, Performance Level: e (EN ISO13849-1) <sup>*1</sup>		
19. Options			
External axes control	Additional amplifier and External axes harnesses		
Additional general purpose I/O	GPIO board (Input 32/Output 32) Max. 128		
Additional analog I/O	Analog board <sup>*2</sup> (Input 4/Output 4) Max. 8		
I/O signal connector	D-SUB 37 pin (male, female) with cover		
Teach Pendant option	Connector for TP less		
Motor brake release	Manual brake release switch		
Extended safety functions	CoreCubic-S option	Motion area monitoring, Joint monitoring, Speed monitoring, etc.	
		Safety I/O signal (In-cabinet)	Safety I/O board <sup>*3</sup> (Input 8, Output 8)
Safety standards <sup>*4</sup>	-	-	CE
Others	Field BUS (Master <sup>*3</sup> , Slave), Software PLC, Controller cooling unit Conveyor Synchronization <sup>*2</sup> , Air filter (cooling fan air section), Opt. Operation panel Cabinet light, Paint Equipment Control		

Consult Kawasaki about maintenance parts and spare parts.

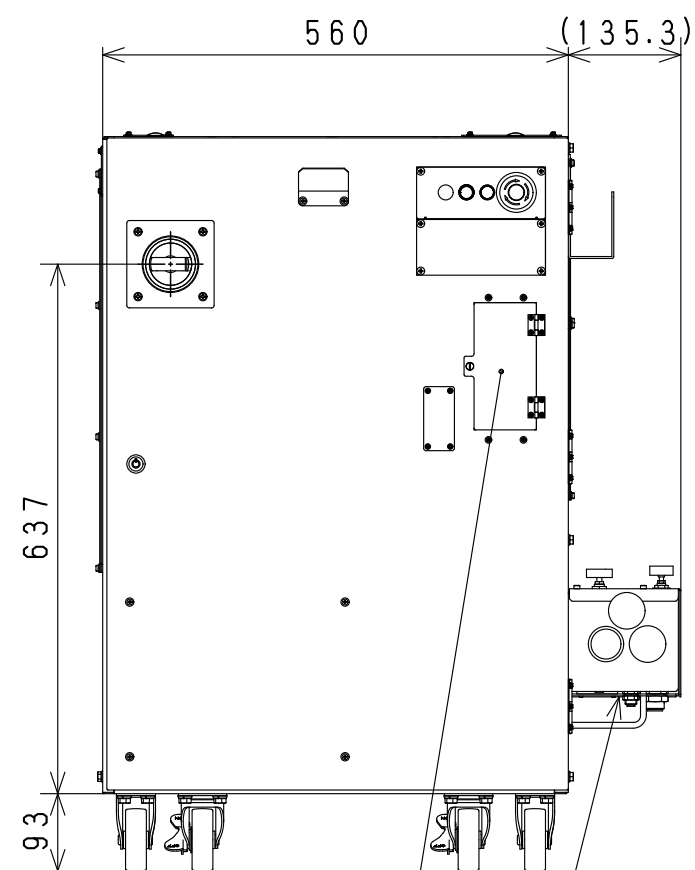
- \*1 Category and Performance level (PL) are determined by the whole system and conditions.  
The safety circuit of this controller is available in the system of category: up to 4, PL: up to e.
- \*2 The option slot for the part shown in \*2 is 2 slots, be careful when choosing options.  
Option slots are used as options below.
  - Analog I/O
  - Conveyor Synchronization (3ch, 4ch)
- \*3 The option slot for the part shown in \*3 is 3 slots, including 2 slots that can be used for the PCIe board, be careful when choosing options. Option slots are used as options below.
  - Field bus (Master) : PCIe board
  - Safety I/O board (Max. 2 boards, Input/Output is compatible with Max. 16/16.)
- \*4 The controller complies with safety standards, but some robot arms do not, so please contact us for details.

## F25/F35 CONTROLLER

SIDE VIEW



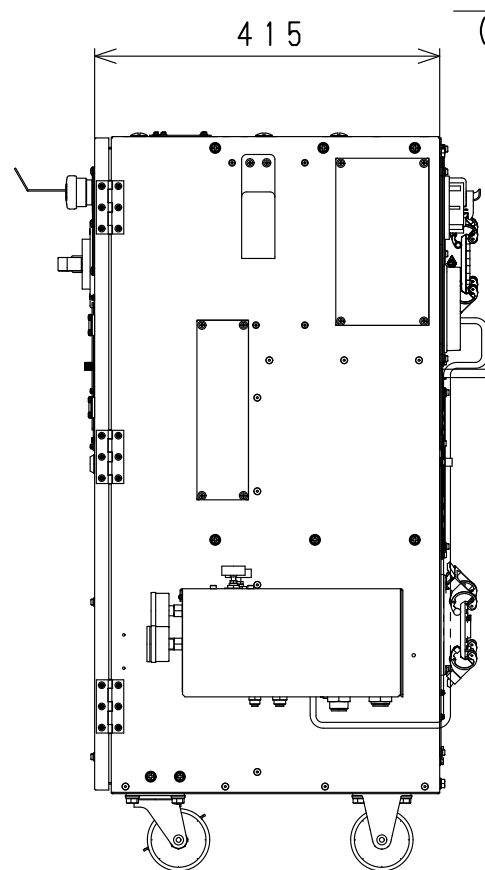
FRONT VIEW



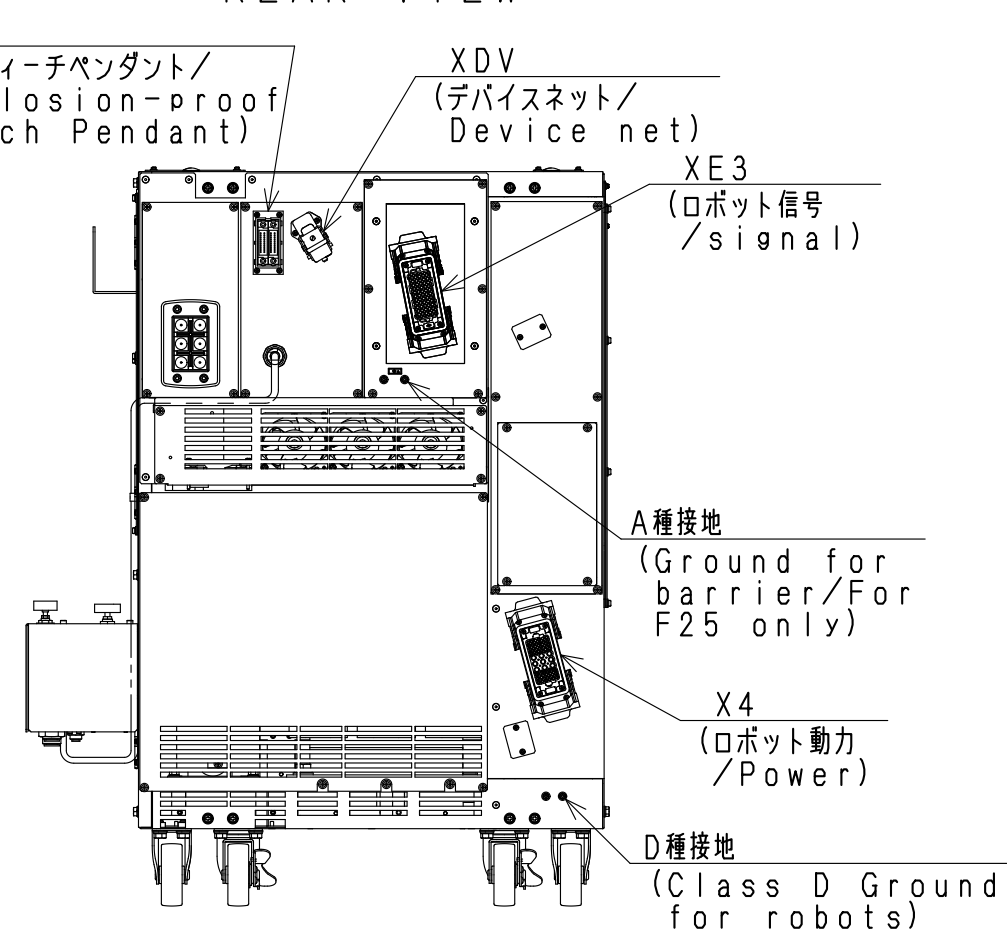
USB memory I/F  
Brake Release I/F

エア供給ユニット (KJ12/15仕様のみ)  
Air supply unit  
(For KJ12/15 spec only)

SIDE VIEW

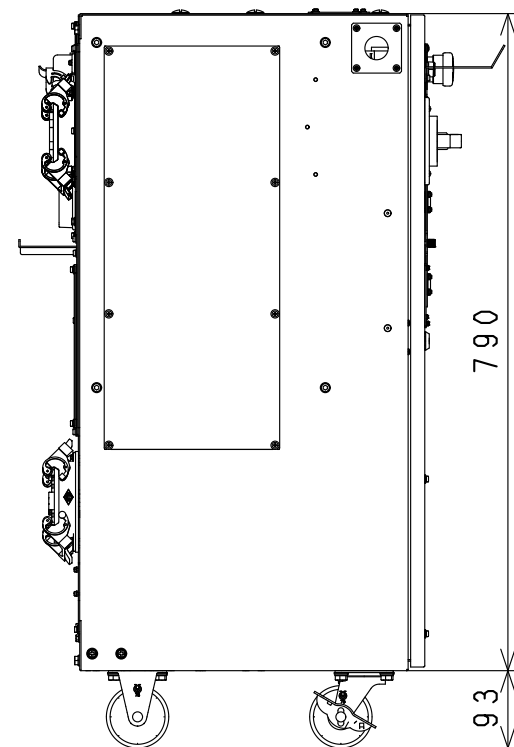


REAR VIEW

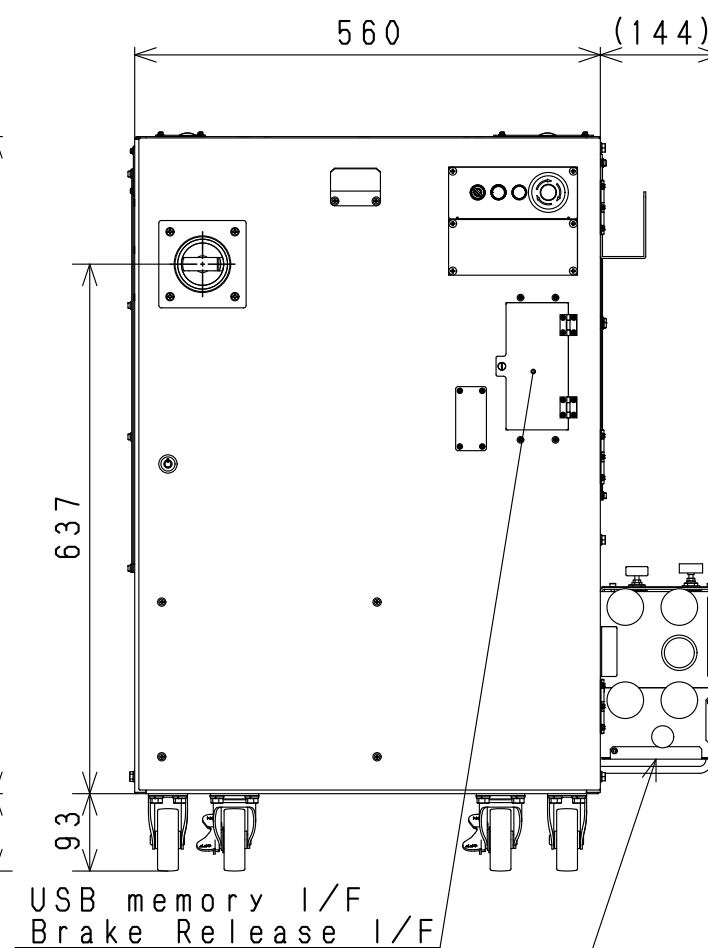


## F45 CONTROLLER

SIDE VIEW

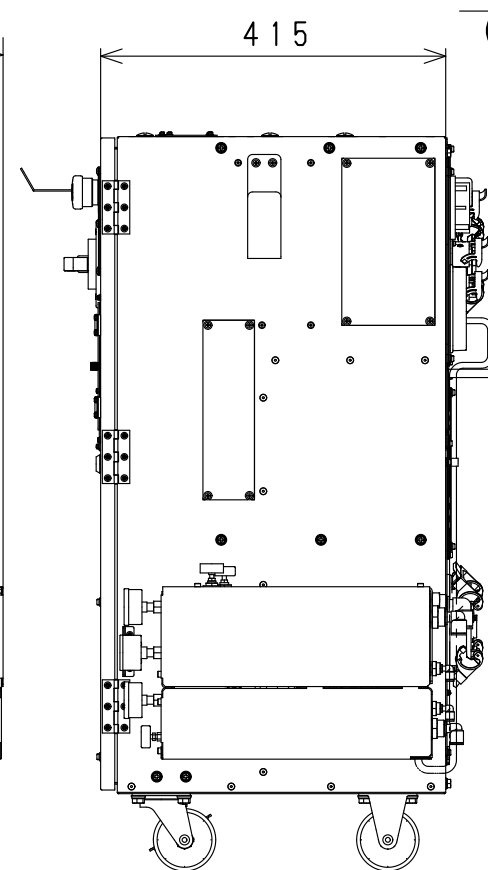


FRONT VIEW



エア供給ユニット (KHI PCU仕様)  
Air supply unit  
(KHI PCU spec.)

SIDE VIEW



REAR VIEW

